



DETAILS OF WELDING JOINT

OUTER DIAMETER OF PILE (D)	THROAT THICKNESS A	W	ROOT R	
			+1.0 -0.5	+1.0 -0.5
250	8.5	4.0	2.0	
300	8.5	4.0	2.0	
350	8.5	4.0	2.0	
400	10	4.5	2.0	
450	10	4.5	2.0	
500	12	5.0	2.0	
600	12	5.0	2.0	
700	14	6.0		2.0
800	14	6.0		2.0
900	14	6.0		2.0
1000	14	6.0		2.0

NOTES:-

- ELECTRODES USED SHALL COMPLY WITH B.S 639 OR EQUIVALENT.
- WELDING SHALL COMPLY WITH B.S 5135 OR EQUIVALENT.
- FOR FIRST RUN OF WELDING DIAMETER 2.6mm ELECTRODE IS RECOMMENDED.
- ALL DIMENSIONS ARE IN mm.

PROJECT TITLE :

DETAILS OF WELDING JOINT

THIS DRAWING SHALL NOT BE REPRODUCED, COPIED, LOANED OR DISPOSED DIRECTLY OR INDIRECTLY, NOR USED ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED WITHOUT PRIOR WRITTEN CONSENT OF INDUSTRIAL CONCRETE PRODUCTS BERHAD.



INDUSTRIAL CONCRETE PRODUCTS BERHAD

2ND FLR, WISMA IJM, JLN YONG SHOOK LIN,
P.O BOX 191,
46720 PETALING JAYA,
SELANGOR DARUL EHSAN, MALAYSIA.
TEL : 603-79558888 (13 LINES)
FAX : 603-79581111

CHECKED BY :

APPROVED BY :

SCALE

N.T.S

DRAWN BY

MN04

DATE

27/03/2004

FILENAME

WJ001

REVISION

DWG. NO.

ICP/PJO/WJ-04/001